

# **Deliverable Report**

#### **Deliverable Title:**

## SALEMA Final video

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#### **Technical References**

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Call	H2020-SC5-2020-2
Grant number	101003785
Project website	salemaproject.eu
Coordinator	Fundacion Eurecat

<sup>1</sup> PU = Public

CO = Confidential, only for members of the consortium (including the Commission Services)



The project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 101003785

PP = Restricted to other programme participants (including the Commission Services)

RE = Restricted to a group specified by the consortium (including the Commission Services)





#### **Document history**

V	Date	Author (Affiliation)	Actions& Approvals
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#### Summary

Dissemination and communication activities are a core part of the SALEMA project and ensure that the tools and results developed within the project are communicated to support results dissemination and exploitation to/by relevant target audiences. To reach the objective of promoting the project to stakeholders, industry representatives and automobile manufacturers, potential early adopters and the general public, several different dissemination and audiovisual materials – including a final video – were part of the communication strategy. The final video is for wide, online distribution targeting key audiences as well as the general public.

The video 'Old Scrap New Alloys: Aluminium Recycling and Reducing Dependence on Critical Raw Materials' was filmed in December 2023 on-location in Belgium and Italy and was published with a duration of 8 minutes 42 seconds on 14 March 2024 in the SALEMA playlist in ESCI's YouTube channel: https://youtu.be/eS7meZutnNo?si=1G6RoFOcr\_0NJRpJ.

The video tells the story of SALEMA's partnership across the aluminium value chain, what that has meant in practice for the improvement of aluminium recycling, the design of new alloys using more recycled or less critical raw material (CRM) content, and the testing of the alloys in industrial processes for the automotive industry. Ultimately, the video showcases the issues the project set out to address — the need to meet the increasing demand for aluminium for lightweight and more sustainable (electric) vehicles while also reducing Europe's reliance on the importation from other world regions of CRM used as alloying elements — and the project's exploitable results in these areas.

At the time of publication of this report, the video had been viewed across all distribution points almost 6200 times.

### Disclaimer

This publication reflects only the author's view. The Agency and the European Commission are not responsible for any use that may be made of the information it contains.





## Abbreviations

Abbreviation / Acronyms	Description
COMET	COMET Traitement (of Groupe COMET)
CRF	Centro Ricerche Fiat
CRM	Critical Raw Material
EAA	European Aluminium
ESCI	European Science Communication Institute
ENDUR	Endurance Overseas
EUT	Eurecat
ULIEGE	University of Liège
UNIPD	University of Padua

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#### **D9.5 Final video** 30-Apr-24



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### 1. Introduction and Background

Deliverable D9.5 describes SALEMA's final video, which was produced by ESCI using its video production and storytelling expertise. The video 'Old Scrap New Alloys: Aluminium Recycling and Reducing Dependence on Critical Raw Materials' has a duration of 8 minutes 42 seconds. It explains the concept of SALEMA's partnership across the aluminium value chain, what that has meant in practice for the improvement of aluminium recycling, the design of new alloys using more recycled or less critical raw material (CRM) content, and the testing of the alloys in industrial processes for the automotive industry. The video highlights the work of three key partners in these areas — Groupe COMET, specifically COMET Traitement (COMET), University of Padua (UNIPD) and Endurance Overseas (ENDUR) — as well as featuring Eurecat (EUT), University of Liège (ULIEGE) and — less explicitly — Centro Ricerche Fiat (CRF). Ultimately, the video showcases the issues the project set out to address — the need to meet the increasing demand for aluminium for lightweight and more sustainable (electric) vehicles while also reducing Europe's reliance on the importation from other world regions of CRM used as alloying elements — and the project's exploitable results in these areas. The storyline encompasses key facts and clear, simple messages that aim at a wide audience.

The video was filmed in December 2023 on-location in Belgium and Italy and was published on 14 March 2024 in the SALEMA playlist in ESCI's YouTube channel: <u>https://youtu.be/eS7meZutnNo?si=1G6RoFOcr\_ONJRpJ</u>

After publication, the video was distributed to the project consortium and via online channels, as well as being shown in the project final event. (See section 2.4 onwards for more details.)

#### **1.1.** Objectives of task and deliverable

The final video was produced in line with the goals of Work Package 9 Task 9.2 'Implementation of Communication and Dissemination Strategy', by addressing the general public as well as stakeholders and early adopters who are interested in the concept, progress and results of SALEMA on technological, scientific, industrial, environmental and economic grounds. Furthermore, it supported the aim to make the technology understood, show the benefits of the project's solutions and thereby foster market uptake for the new industrial processes as well as gaining social acceptance among the public for an innovating automotive sector.

The creation of the video was part of Subtask 9.2.3 'Development of Supporting Communication Means', with the aim to strengthen the visual impact of the project and provide insights about the results, supporting exploitation activities.

Distribution of the video via YouTube and the project social media channels met the requirements of Subtask 9.2.2 'Irruption in Social Media Channels', to increase the visibility and impact of the results, and to attract the interest of stakeholders and general public.

The final video opens with 'teaser' information, such as some facts about aluminium and the growing demand for it, which provides a general framework for the following story about the project, its goals, results, and wider benefits. By using non-technical language, the video aims to reach various stakeholders as well as the general public and thus have a wide outreach potential.





The video's final call-to-action directs viewers to the project website (www.salemaproject.eu) for more detailed information.

#### 2. Activities

There were four key phases in the completion of activities around the final video:

- 1. Concept definition
- 2. Production planning & filming
- 3. Post-production editing & partner approvals
- 4. Publication & dissemination

#### 2.1. Concept definition

ESCI began work to define the concept of the final video on 19 May 2023 and finalised the concept on 1 December 2023 after feedback from project coordinator EUT.

In this phase of the project, ESCI considered which exploitable results to focus on, the storytelling needed to convey them in a clear and engaging way, and identified interviewees and relevant filming locations. The structure and call to action were also taken into account in the initial concept (see Annex A).

At this stage, ESCI also investigated the availability of any partner or stock footage that could prove useful and considered the technical requirements of the filming and sound design.

#### 2.2. Production

Logistical planning for on-site filming began in October 2023, when ESCI contacted the selected partners to arrange discussions about the requirements and dates. The schedules for filming in Italy and Belgium were finalised on 1 December, with on-location recording taking place as presented in Table 1.

WHEN	WHERE	wно	FOCUS
5 Dec 2023	Turin, Italy	Claudio Mus (ENDUR) & Andrea Bongiovanni (CRF)	High-pressure die casting and testing of the demo frontal frame; foundry / automotive industry needs and benefits.
6 Dec 2023	Vicenza, Italy	Franco Bonollo & colleagues (UNIPD)	SALEMA alloy design methodology; alloy testing; academic / research needs and benefits.
14 Dec 2023	Mons, Belgium	Grégory Lewis & colleagues (COMET)	Multi-sensor robotic scrap sorting technologies; scrapyard / recycling industry benefits.

Table 1: On-location filming dates, partners and focus points





with Robert Baudinet (ULIEGE) online	
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The ESCI video crew recorded interviews with the above-named individuals, as well as filming research and industrial processes related to the project activities.

The interview with Manel da Silva of EUT had been filmed at the beginning of the project, on 13 November 2021, in connection with the introductory video (Deliverable 9.4). The selected content was still context appropriate, providing a cost-effective way to include EUT and relevant content in the final video.

#### 2.3. Post-production

The interview audio files were transcribed in order to generate content that could be filtered as the basis for the video script. The script was finalised on 24 Jan 2024 (see Annex B) and was sent to the relevant partners for feedback along with the rough-cut version of the video on 7 February. After a few minor changes it was approved for the next stage and a professional voiceover was recorded by ESCI on 16 February. After a further round of feedback between 23-28 February, the final version was approved for publication by the project coordinators at EUT on 28 February.

The final version of the video includes a small amount of stock footage and two short sections of animated project infographics as well as the new material filmed by ESCI. It also contains all speakers' details, animated SALEMA branding elements, and the EU flag and project funding statement.

The video is available in conjunction with a .srt file of captions (in English) or with the captions burned into the file.

#### 2.4. Publication

The final video was published along with an .srt file of captions, a text describing the story, relevant hashtags, social media links, the European Union funding statement and a specially-created thumbnail image (see Figure 1).



Figure 1 – Thumbnail image created for publication on YouTube playlist

Publication was completed on 14 March 2024 in the SALEMA playlist in ESCI's YouTube channel: https://youtu.be/eS7meZutnNo?si=1G6RoF0cr\_0NJRpJ

The YouTube video sharing link was then:





- embedded on the SALEMA website homepage and resources page on 14 March;
- posted on the SALEMA X (formerly Twitter) account on 14 March;
- embedded in the homepage of online publication Auto Recycling World on 15 March.

The video file was:

- posted directly on and 'pinned' at the top of the SALEMA LinkedIn channel on 14 March;
- uploaded to the project SharePoint system and shared with partners on 15 March for their own usage and dissemination;
- sent to organisers of the project's final event to be displayed at the venue (AutoWorld museum) public entrance screen on 21 March;
- shown during the final event SALEMA 'project journey' session.

## 3. Results

The viewing figures and other relevant statistics for each of the video distribution points at the time of publication of this report were as follows:

- SALEMA website homepage and resources page stats not available because embeds directly to YouTube.
- SALEMA X (formerly Twitter) account, the video gained 46 impressions and 7 engagements. The length of the video made it impossible to upload directly, no doubt affecting results.
- SALEMA LinkedIn channel, within two weeks it had clocked up 928 views, 958 impressions, 50 clicks, 6 reposts, 21 reactions and 78 engagements. By project end on 30 April, the video had 1165 views. 1374 impressions and an engagement rate of 7.13%.
- 65 participants of the final event saw the video during the SALEMA session.
- During the final event, the video was on a loop on a large screen by the venue entrance where paying members of the public could see it as they entered AutoWorld museum: the number of visitors who saw the video is not known.
- Viewing figures are not available for the video as shared on the Auto Recycling World homepage, but no doubt this significantly contributed to the number of views achieved in YouTube.
- On YouTube, within two weeks of publication the video had gained 4.8K views. By project end this was 4.9K.

At the time of submission of this report, the total number of video views across all distribution points was 6176.

#### 3.1. Deviations from plan

A minor setback was the need to correct a small fragment of the voiceover after it had been recorded, which was rapidly re-inserted into the final mix without causing any delay. Besides this, no significant





delays, setbacks or unexpected results were experienced in the planning, creation or publication of the final video.

#### **3.2.** Outreach, communication, collaborations

ESCI's YouTube channel has 1.68K subscribers. By publishing in a playlist here, the video had a good chance to be seen and shared by these subscribers. Furthermore, ESCI typically boosts the visibility of new videos on its channel by placing advertisements to relevant target groups, usually seeing 91.1% of its viewing figures resulting from these actions. The SALEMA final video was advertised via Google ads and YouTube as in-feed and in-stream ads, running for 2 weeks after the release of the video. Compared to other videos ESCI advertises, the SALEMA final video experienced average performance.

The YouTube platform provides easy sharing links for distribution across websites, social media channels and other platforms, making it quick and simple to share the content through other channels.

On 15 March ESCI held a meeting with the editor of online publication 'Auto Recycling World', in which it was agreed that the video would immediately be shared on their homepage, using the YouTube embedding function. Although no specific viewing figures are available for this placement of the video, and although ESCI typically sees only 0,6% of views originating through website embeddings, this most likely contributed to the number of views achieved and helped to raise visibility of the content and project with an interested worldwide audience.

On 15 March the video file was also made available to the project consortium via SharePoint as well as via the YouTube URL, so partners can potentially distribute it via their own channels, show it at workshops, webinars, fairs, conferences or other relevant events they may attend, or upon request.

The video was shown on 21 March during the SALEMA 'project journey' session in the final event in Brussels, where 65 guests got to see it. It was also on display on a large screen in the entrance area of the venue (AutoWorld museum), where paying members of the public who were visiting the museum were able to view it.

ESCI published two posts on its social media channels about the video: firstly, on 14 March to announce and share the video itself; then on 15 March to announce that the video had been shared on the Auto Recycling World homepage.

### 4. Conclusion and Outlook

Based on partner feedback and the viewing figures achieved within a short space of time, the final video can be seen as a successful communication output for SALEMA. Achieving early distribution of the video by relevant external channels (such as Auto Recycling World, which also brought it to a relevant global audience) is clearly worth the effort. Overall, the rapid rise in viewing figures indicates a significant level of interest in the story, the project, its results, and the wider issues addressed.

#### 4.1. Next steps

The video will continue to be available on the ESCI playlist and the project website homepage and Resources page in the longer term, potentially prolonging project impact. ESCI will seek further opportunities to use or distribute the video and will remind partners to do so too, as relevant and appropriate.





#### Annexes

#### a) Annex A: Video concept

	Communication Institute
VIDEO CONCEPT	Г.
Кеу Торіс:	Aluminium, the need for recycling and rethinking with EU critical RAW Materials
Related EU Projects:	https://salemaproject.eu/
Video type :	Final Movie
Video length:	6-8mins.
Content proposal:	3-4 short sentences describing content of video
<b>Target Audience:</b> General Audience Stakeholders/	<ul> <li>General Intro (Stockfootage/ BRoll Footage) With around 1.5 Billion cars and a median lifespan of 10 years per car we need a lot of aluminium alloys, but how do we recycle these and why are we searching for new alloys?</li> <li>With new AI methods researchers in Belgium developed a technique to better structure recycling for reuse and circular economy approach of AL and the Critical Rare Materials like MG and SI. In Italy the research and implementation of new developed AL alloys takes place, to find a substitute which gives the same properties as the "Critical Rare Materials" used like MG and SI.</li> <li>What was the project about in detail? &gt; Voices of main Players &amp; Footage of:</li> <li>Belgium Scrapyard, Company Comet (tool to sort scrap) IT, Torino, Company Endurance IT, Padova, University</li> </ul>
Stakenolders/ Consortium 🗖 Journalists / Media 🗖	
Experts & Sources:	See above
Author:	Editor: Ariane PM: Laura
Shooting dates:	5./6.12.23 Italy, 15.12. Belgium
Expected Production Timeframe:	February

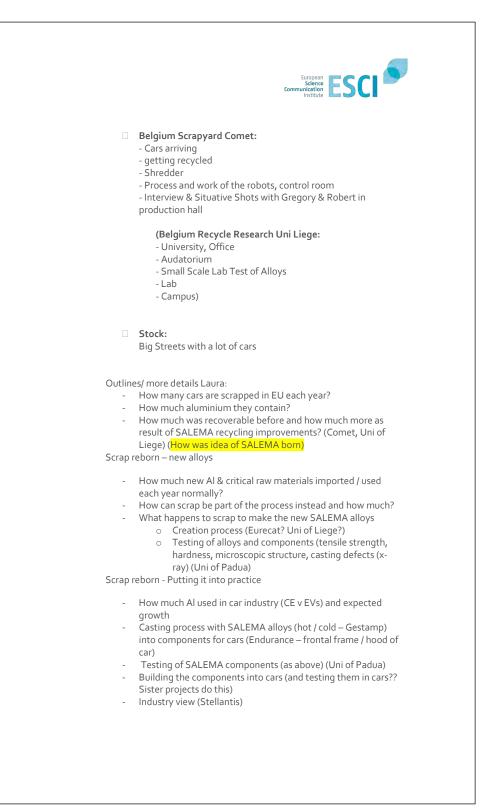




Internal Deadline for Rough Edit:	20 . January24		
Official Deadline for Final Video:	February/March 2024		
DETAILS FOR FILMING			
Questionnaire for Claudio Mus only engl. engl. & native language only native language	<ul> <li>Selfintroduction</li> <li>Description of what they are doing at Endurance</li> <li>Description of the research process (past 4 years)</li> <li>What is the impact on the industry of the lessons learned?/</li> <li>What are the main outcomes of the project for the industry?</li> <li>Can Europe become independent this way from imports of critical raw material?</li> </ul>		
Questionnaire for Franco Bonnello only engl. engl. & native language only native language	<ul> <li>Selfintroduction</li> <li>Description of what they are doing at Endurance</li> <li>Description of the research process (past 4 years)</li> <li>What are the outcomes (maybe highlight some projections on the future</li> <li>What are the lessons learned also in terms of future research?</li> </ul>		
Questionnaire for Gregory only engl. engl. & native language only native language	TBD		
Shot List	<ul> <li>Italy University Research Padova:</li> <li>-University outside</li> <li>- Lab &gt; Computer, modelling, test station</li> <li>Lab 2 stretch test</li> </ul>		
	<ul> <li>Italy Endurance Company:         <ul> <li>High pressure casting</li> <li>Stamping Process</li> <li>New Finished Parts</li> <li>Situation with Collegue from Stellantis in control room</li> <li>Box with alloys</li> <li>Piece of alloy beautyshot for animations</li> </ul> </li> </ul>		

















## b) Annex B - Video script

Date of F	inalization: 16.01.	2024		
Video Tit Length o Video For Aspect ra Audio For	f Video:         00:00           rmat:         1920x           itio:         16:9           rmat:         MPEG           e of Quotes:         ENGL	led Aluminium – A Key to Europe's Independence from Imports of Critical Raw Material: (min/sec) 1080 / 25fps / Codec: H.264 -4 AAC ISH el Weingärtner	5	
		<ul> <li>Spain, Italy, Belgium</li> </ul>		
Location: IV Partne	ers: Definition Man	el da Silva, EURECAT . Franco Bonollo, University of Padova/ Italy ory Lewis, COMET Group/ Belgium dio Mus, ENDURANCE/ Italy re Bongiovanni, Stellantis/ Italy		
Sources	<ul> <li>https://hedgescompany.com/blog/2021/06/how-many-cars-are-there-in-the-world/</li> <li>SALEMA https://salemaproject.eu/</li> <li>Envato</li> <li>ESCI Original Footage</li> <li>Original Footage ENDURANCE</li> <li>OriginalFootageCOMET</li> <li>https://www.dropbox.com/scl/fo/q6zxbjcxe7j3o3xo2ougr/h?rlkey=cwvp6wla4689dl9g3bmon34tq&amp;dl=o</li> </ul>			
		s://www.aropuox.com/scu/jo/qozxojcxe/j3o3xozoog//n?rikey=cwvpowia4o89ai9g3omon34iq&	SCI SCI	
Related E Projects		S://www.aropuox.com/scu/jo/qozxojcxe/j3o3xo2o0g//n?rikey=cwvpowia4o8gai9g3omon34 iq&	SCI SCI	
Projects	EU research 🛛 SAL	EMA https://salemaproject.eu/	SCI SCI	
			SCI SCI	
Projects TC	EU research D SAL	EMA https://salemaproject.eu/ Text In 2023, 288 million registered cars and trucks were counted on the streets of Europe, 20% of an average passenger car consists of aluminium; when it comes to electric vehicles, up to 30% is made of aluminium parts. And the amount of aluminium needed is	SCI SCI	
Projects TC	EU research SAL Scene Intro Stock Footage Cars driving ECars Aluminium Alloys, Magnesium Mining (see	EMA https://salemaproject.eu/         Text         In 2023, 288 million registered cars and trucks were counted on the streets of Europe. 10% of an average passenger car consists of aluminium; when it comes to electric vehicles, up to 30% is made of aluminium parts. And the amount of aluminium needed is expected to increase.         Aluminium is around 30% lighter than steel; using it in cars makes them more energy-efficient.         However, there is a speed-bump on the road to more sustainable transport: aluminium and its ore are considered as strategically important critical raw material - CRN for short. To make it into usable alloys, other CRM is needed – such as magnesium and silicon. In Europe today, we rely on imports from other world regions.         (00:0021:21 – 00:21:51)	SCI SCI	



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тс	Scene	Text	Duration
01:24 - 01:46	Establisher EURECAT Lab (Building with Logo, Manuel entering building) Manel da Silva, Head of Light Alloys Research, Eurecat Technology Centre of Catalonia, SALEMA project coordinator Off & On	00:10:59 – 00_11_13 In SALEMA, we <del>are going to</del> develop alloys for stamping, for extrusion and for the manufacture of structural components by means of die casting, which until now had to be made with primary aluminium. It was only manufactured from pure aluminium. So this will allow us to enter into applications that were not possible until now.	
01:47 – 02:20	Animation SALEMA circular infographic Broll Belgium: general impressions of scrapyard – z.B. 1:11:47, 00:35:18, 00:15:25, 00:31:40,	The idea of SALEMA was simple: change the aluminium value chain from a one- directional to a circular economy. Instead of producing alloys using primary aluminium or imported CRM, which end up in vehicle waste, the waste itself should be recycled as a source for high-end aluminium alloys. The journey of recycled SALEMA-alloys begins in Belgium. Here, Groupe COMET processes 200 tonnes of material per hour and sorts out the aluminium pieces.	
02:21 - 02:41	Grégory Lewis, Research & Development Engineer, Groupe COMET im On - Possible to cut in Gregory looking at metal scrap (Broll	00:05:52 – 00:06:44 We <del>will</del> extract the heaviest fraction of metals. So copper, zinc, brass, lead, stainless steel will be removed from the metal mixture. At this stage we have a global aluminium fraction that will be further separated into two kinds of aluminium	
	Belgium oo:32:31)		3 5CI 5
TC			3
TC	Scene BROII Footage Scrapyard,	Text Some of this pre-shredded material contains different kinds of metal such as silicon, magnesium or copper. On the other side, there is aluminium with less alloying elements.	3
02:42 -	Scene	Some of this pre-shredded material contains different kinds of metal such as silicon,	3
TC 02:42 - 03:19 03:20 - 03:37	Scene BROII Footage Scrapyard, table with metal samples Broll & Animation Automodell mit Einsatzmöglichkeiten Gregory im Off LIBS Belt (00:36:16), Laser (00:37:43) & Robots (Broll Belgium 2 Teile gepickt vor 00:42:03, 00:42:36, 00:42:47 - 00:42:36 ,	Some of this pre-shredded material contains different kinds of metal such as silicon, magnesium or copper. On the other side, there is aluminium with less alloying elements. Being able to accurately sort these different qualities of aluminium scrap is the key to being able to recycle it for even high-performance uses such as car-part B-pillars or shock towers. This challenge has been mastered with a new technology called LIBS – laser-induced breakdown spectroscopy – a way of 'sniffing' the chemical composition of	3 Duration
02:42 - 03:19 03:20 –	Scene BROII Footage Scrapyard, table with metal samples BroII & Animation Automodell mit Einsatzmöglichkeiten Gregory im Off LIBS Belt (00:36:16), Laser (00:37:43) & Robots (BroII Belgium 2 Teile gepickt vor 00:41:03, 00:42:36, 00:42:47 – 00:42:51, 00:50:05, evtl. Irgendwo bei 00:58:02	Some of this pre-shredded material contains different kinds of metal such as silicon, magnesium or copper. On the other side, there is aluminium with less alloying elements. Being able to accurately sort these different qualities of aluminium scrap is the key to being able to recycle it for even high-performance uses such as car-part B-pillars or shock towers. This challenge has been mastered with a new technology called LIBS – laser-induced breakdown spectroscopy – a way of 'sniffing' the chemical composition of the aluminium scraps. 00:29:24 – 00:30:05 [] We-will generate very high frequency laser beams to heat metal particles to create a plasma. And what is plasma? It's a fume. Containing all the elements contained in the initial metal scraps.	3 Duration
02:42 - 03:19 03:20 - 03:37	Scene BROII Footage Scrapyard, table with metal samples Broll & Animation Automodell mit Einsatzmöglichkeiten Gregory im Off LIBS Belt (00:36:16), Laser (00:37:43) & Robots (Broll Belgium 2 Teile gepickt vor 00:41:03, 00:42:36, 00:42:47 – 00:42:51, 00:50:05, evtl. Irgendwo	Some of this pre-shredded material contains different kinds of metal such as silicon, magnesium or copper. On the other side, there is aluminium with less alloying elements. Being able to accurately sort these different qualities of aluminium scrap is the key to being able to recycle it for even high-performance uses such as car-part B-pillars or shock towers. This challenge has been mastered with a new technology called LIBS – laser-induced breakdown spectroscopy – a way of 'sniffing' the chemical composition of the aluminium scraps. 00:29:24 – 00:30:05 [] We-will generate very high frequency laser beams to heat metal particles to create a plasma. And what is plasma? It's a fume. Containing all the elements contained in the	3 Duration



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тс	Scene	Text	Duration
04:20 -	Close ups shredded	The sorted aluminium scraps contain a mixture of other materials, which affect the	Doration
04:32	aluminium (Broll Belgium)	properties of alloys. So the challenge now was how to recycle the recovered scraps into high quality products.	
04:33 – 04:49	Franco Bonollo, Professor of Metallurgy, University of Padua	[00:04:23:01] Aluminium coming from recycling is more difficult to be controlled. [00:04:30:00] So one of the efforts of the project is to understand which is the best possible way of recycled aluminum keeping or improving [00:05:00:00] even the final properties of the alloys.	
04:50 - 04:58	Computermicroscope (Broll Italy 01:16:30 ff)	Inventing a new 'recipe' for high-performing recycled aluminium alloys was therefore the task of the research team.	
04:59 – 05:15	Franco Bonollo, Professor of Metallurgy, University of Padua Off & ON	00:07:14 - 00:07:52 We started from an hypothesis of 200 compositions. We selected the best one from the point of view of the simulation and the prediction of the behaviour. [] We take the specimen we tested, and then we perform the final selection of a couple of alloys for the demonstrators.	
05:16 – 05:37	Establisher Endurance Italy: building with Logo, production halls, design- department (Broll Italy 00:02:08 ff)	Demonstrating that the new alloys would meet the needs of industrial players in the value chain was a crucial goal. Here, Italian company ENDURANCE got busy. As an industrial foundry that casts metal parts for cars, its role was to test how the recycled alloys would work in practice.	
05:38 – 05:59	Claudio Mus, Technical Research and Development Director, ENDURANCE Overseas (On & Off)	12:30:00 In our business, we have to produce [00:13:00:00] a sound casting at the end of each single shot. One critical point that we have to consider is the design of the gating, which is the flow of the metal before entering-the part that has to be carved into the steel of the mould and is very crucial to the success of the filling and solidification of the casting.	
		Casting.	5 SCI S
		European Science Institute	5 SCI
	Scene -Broll PRoduktionshallen,	Eurosan Science Martine Fest	5 SCI SCI
TC 06:00 - 06:12	Scene	European Science Institute	5 Cl
06:00 -	Scene -Broll PRoduktionshallen, Szene Claudio & Andre vor mould (Broll Italy oo:13:56 ff), Original Footage von Claudio: Gießprozess Claudio Mus, Technical Research and Development Director, ENDURANCE Overseas	Text Changing the chemistry of an alloy changes the way the molten aluminium enters and flows through the mould. This is critical for the quality of the car parts produced in the casting process.	5 Duration
06:00 - 06:12 06:13 -	Scene -Broll PRoduktionshallen, Szene Claudio & Andre vor mould (Broll Italy oo:13:56 ff), Original Footage von Claudio: Gießprozess Claudio Mus, Technical Research and Development Director, ENDURANCE Overseas Laser proof (Broll Italy oo:22::o0), X-Ray (Broll	Text Changing the chemistry of an alloy changes the way the molten aluminium enters and flows through the mould. This is critical for the quality of the car parts produced in the casting process.	5 Duration
06:00 - 06:12 06:13 - 06:43	Scene -Broll PRoduktionshallen, Szene Claudio & Andre vor mould (Broll Italy oo:13:56 ff), Original Footage von Claudio: Gießprozess Claudio Mus, Technical Research and Development Director, ENDURANCE Overseas Laser proof (Broll Italy	Text Changing the chemistry of an alloy changes the way the molten aluminium enters and flows through the mould. This is critical for the quality of the car parts produced in the casting process. 00:15:59:10] H-means Knowing [00:16:00:00] the thermophysical properties and fluidity of these alloy, knowledge will help to design the next casting with a more robust base of information, meaning that we should be in condition to design the mould and the process to be successful from a scrap point of view, reducing the risk of having quality issue on the parts, So all the effort done so far will help us to reduce the time to market of the SALEMA alloys, when those will be required by our customer. The newly made parts and the alloys were tested over and over again by both the industrial and academic partners to ensure they meet the high performance needs of	5 Duration



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тс	Scene	Text	Duration
07:27 – 07:44	Broll footage Uni Padova students	Future generations of metallurgists and engineers at the University of Padua will learn the project's alloy design methodology - which will also work for other kinds of metals. And there are other benefits, too.	
07:45 – 08:25	Broll Eurecat da Silva mit Kollegen prüft Aluminium Teile Manel da Silva, Head of Light Alloys Research, Eurecat Technology Centre of Catalonia, SALEMA project coordinator (Off & On)	00:33:37 - 00:34:17 Long term the development achieved in SALEMA can be applied to many different sectors. All those where requirement aluminium alloys are used such as from other automotive, railway, aeronautical, naval sectors to sectors that have nothing to do with movement such as at the structural level of aluminium carpentry, other structural applications and many other sectors.	
08:26 – 08:40	Composition of aluminium and transition to map of Europe with partner-logos	Today, SALEMA's aluminium alloys are ready for mass-industry uptake, contributing to Europe's goals for more sustainable transport and reduced reliance on imported primary and critical raw materials.	
	END		

